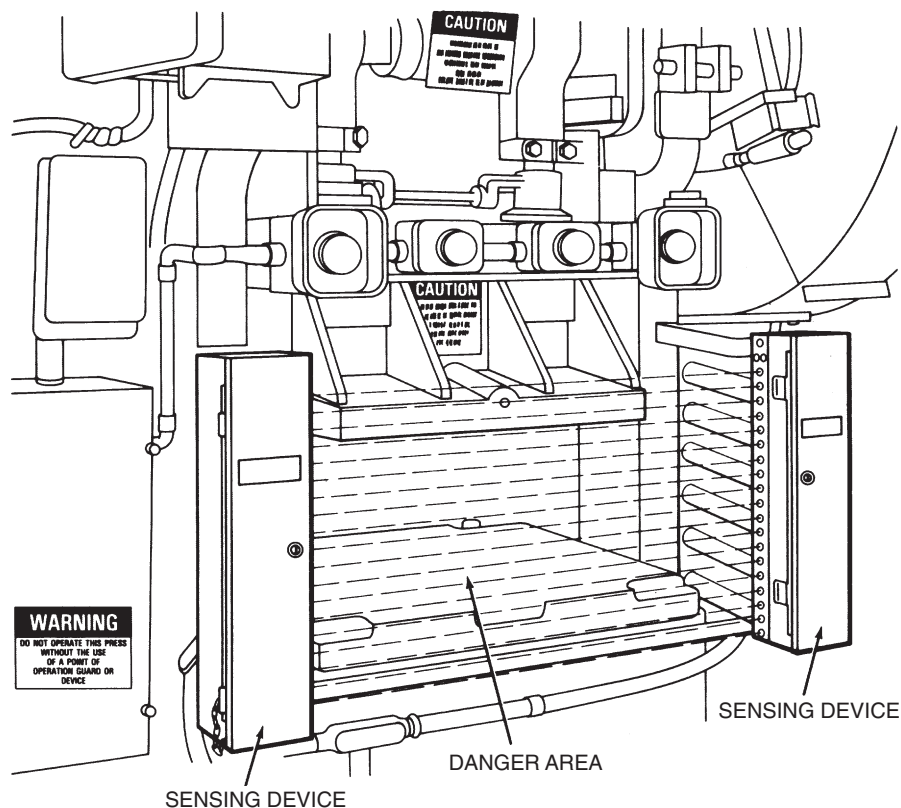


Figure 33 shows a photoelectric presence-sensing device on a part-revolution power press. When the light beam is broken, either the ram will not start to cycle, or, if the press is already functioning, the stopping mechanism will be activated.

Figure 33

Photoelectric Presence-Sensing Device on Power Press



A photoelectric presence-sensing device used with a press brake is illustrated in Figure 34. The device may be swung up or down to accommodate different production requirements.

Figure 34

Photoelectric Presence-Sensing Device on Press Brake

